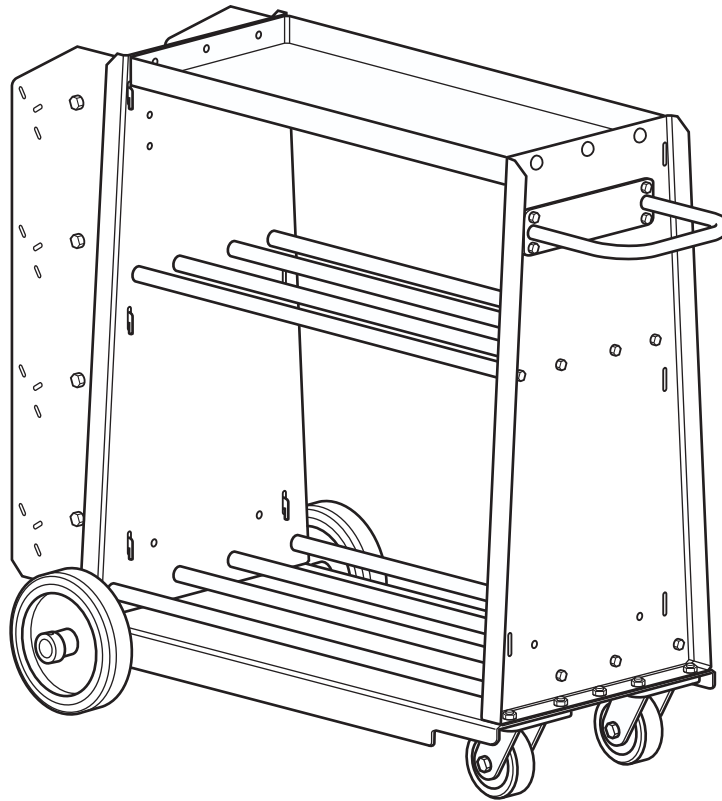




Assembly and Parts Manual

Cart Models

B-CART-TB, B-CART-MF, & B-CART-CM



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1.0 IMPORTANT SAFETY INSTRUCTIONS

1. Read and understand the entire owner's manual before attempting assembly or use.
2. Read and understand the warnings posted on the cart and in this manual. Failure to comply with all warnings may cause serious injury or damage to the cart.
3. Replace the warning labels if they become obscured or removed.
4. Do not exceed the rated capacities.
Rated capacities: Side shelf – 15 lb. (7 kg);
Middle shelf – 100 lb. (45 kg); Top shelf –
100 lb. (45 kg); Cart base – 425 lb. (193 kg)
5. Avoid off-center or top-heavy loading.
6. Use only on hard, level surfaces.
7. Inspect and ensure all fasteners are secure and tight.
8. Do not modify cart.
9. Lock wheel casters after positioning cart.

2.0 GENERAL NOTES

After receiving your equipment, remove the protective container. Do a complete visual inspection, and if damage is noted, **photograph it for insurance claims** and contact your carrier at once, requesting inspection. Also contact Baileigh Industrial and inform them of the unexpected occurrence. Temporarily suspend installation.

Take necessary precautions while loading / unloading or moving the machine to avoid any injuries.

Your machine is designed and manufactured to work smoothly and efficiently. Following proper maintenance instructions will help ensure this. Try and use original spare parts, whenever possible, and most importantly; **DO NOT** overload the machine or make any modifications.



Note: This symbol refers to useful information throughout the manual.

3.0 TECHNICAL SUPPORT

Our technical support department can be reached at 920.684.4990. Tech Support handles questions on setup, schematics, warranty issues, and individual parts needs.

For specific application needs or future machine purchases contact the Sales Department at: Baileigh-Sales@jpwindustries.com
Phone: 920.684.4990, or Fax: 920.684.3944.



Note: The illustrations used in this manual are representative only and may not depict the actual labeling or accessories and may be intended to illustrate technique only.



Note: The specifications and dimensions presented here are subject to change without prior notice due to improvements of our products.

4.0 UNPACKING

Separate all parts from the packing material and check each item carefully. If any damage is found, notify your dealer immediately. Do not use if any parts are damaged. Make certain all items are accounted for before discarding any packing material.

5.0 ASSEMBLY

5.1 Model B-CART-TB

Clean all rust-protected surfaces with a mild solvent.

1. Using sixteen M10 x 25 Hex Flange Bolts (item #6), attach the eight Die Rods (item #10) to the Side Panels (item #3) as shown in Figure 4-1. Make sure the flanged ends of the Side Panels are facing out. **Do not fully tighten bolts at this time.**

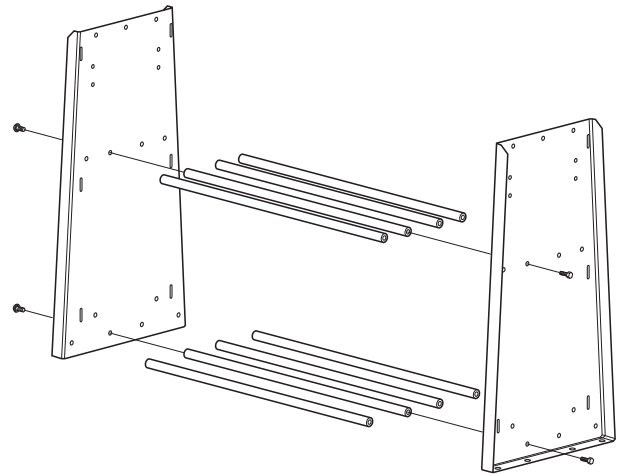


Figure 4-1

2. Using six M8 x 16 Hex Flange Bolts (item #5) and six M8 Flanged Nylock Hex Nuts (item #2), install Top Tray to Side Panel assembly as shown in Figure 4-2. **Do not full tighten nuts at this time.**

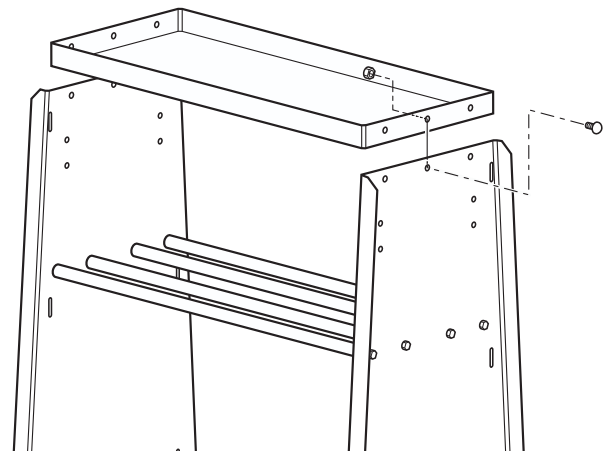


Figure 4-2

- Using four M8 x 20 Hex Flange Bolts (item #22) and four M8 Flanged Nylock Hex Nuts (item #2), attach the Handle (item #21) to the Side Panel (item #3) containing the Baileigh logo plate. **Only fully tighten these four bolts and nuts at this time.**

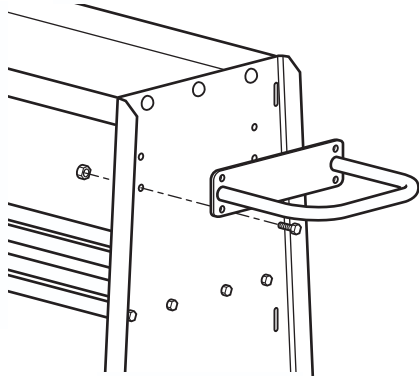


Figure 4-3

- Turn the cart assembly upside down.

⚠ CAUTION: Cart is heavy. To avoid injury, use two or more people to turn cart to upside down.

Turn the Base (item #11) upside down and place on the cart assembly as shown in Figure 4-4. Make sure the axle-end of base is over the Side Panel that does not have the handle.

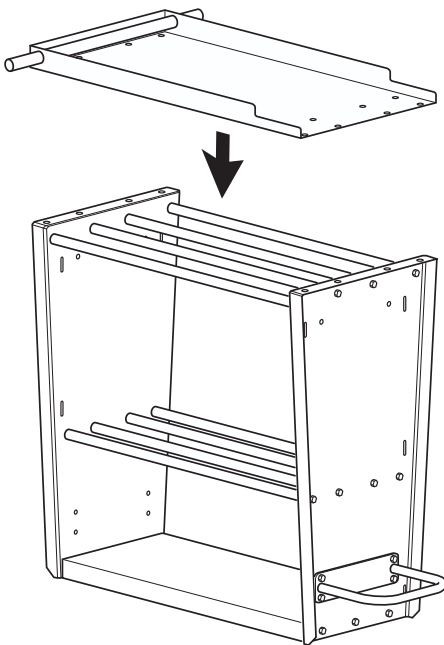


Figure 4-4

- Align the center mounting hole on each Side Panel flange with the center mounting hole on each end of the Base (see Figure 4-5). Attach using two Round-Head Square-Neck Carriage Bolts (item #4) and two M10 Nylock Hex Nuts (item #16). **Do not fully tighten nuts at this time.**

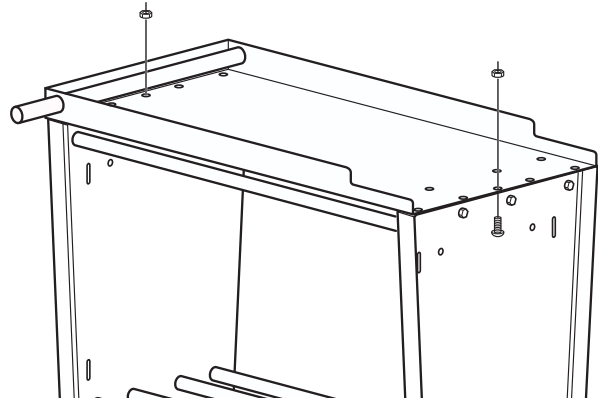


Figure 4-5

- Place the Casters (item #17) in the corners of the Base as shown in Figure 4-6. Align the caster mounting holes with the mounting holes in the Side Panel flange and Base. Attach both Casters using eight Round-Head Square-Neck Carriage Bolts (item #4) and eight M10 Nylock Hex Nuts (item #16). **Do not fully tighten nuts at this time.**

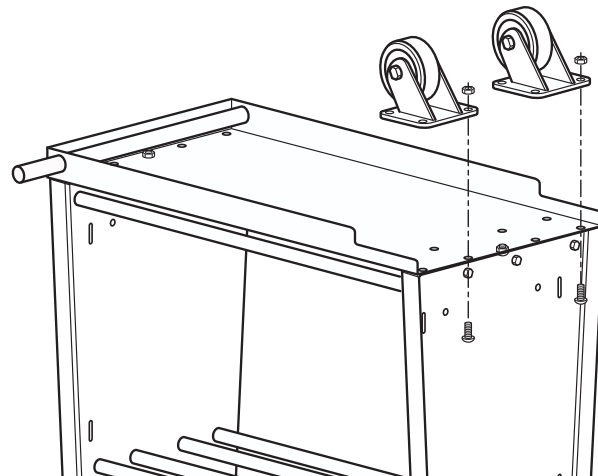


Figure 4-6

- On the Axle end of the cart, insert four Round-Head Square-Neck Carriage Bolts (item #4) through the mounting holes in the Side Panel flange and Base (see Figure 4-7). Attach bolts using four M10 Flanged Nylock Hex Nuts (item #16). **Fully tighten the sixteen M10 x 25 Hex Flange Bolts (item #6) from step 1 and the fourteen M10 Flanged Nylock Hex Nuts (item #16) from steps 5, 6, and 7.**

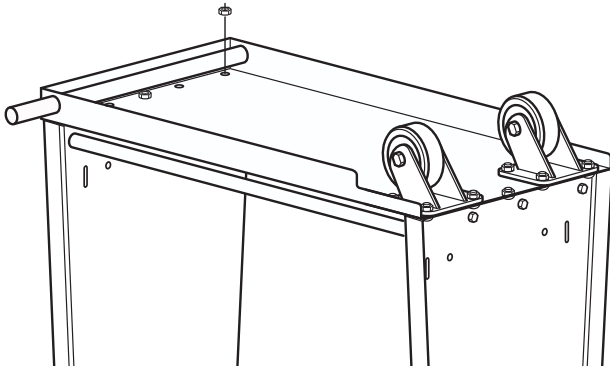


Figure 4-7

- Loosen the set screw (item #14) in the four Limit Rings (item #15) (see Figure 4-8). Slide a Limit Ring over each end of the Axle, followed by a Wheel (item #13) and the remaining Limit Ring (see Figure 4-8). Snug the Limit Rings and Wheels to the Base. **Fully tighten the Limit Ring set screws to the Axle.**

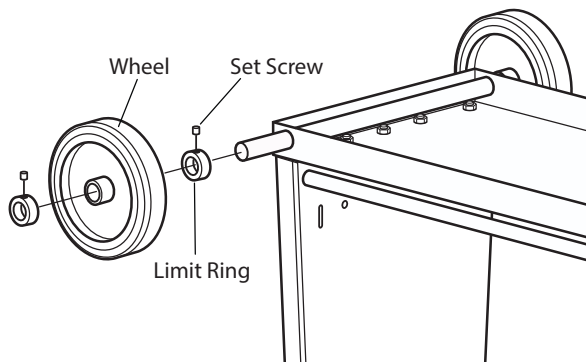


Figure 4-8

- Turn the cart assembly over to the upright position. **Fully tighten the six M8 Flanged Nylock Hex Nuts (item #2) from step 2.**

CAUTION: Cart is heavy. To avoid injury, use two or more people to return cart to upright position.

- Assemble the Angled Tray assembly as shown in Figure 4-9. Use eight M8 x 16 Hex Flange Bolts (item #5) and eight M8 Flanged Nylock Hex Nuts (item #2) to attach the Angled Trays (item #8) to

the Hook Panels (item #7). Make sure to align and insert the tabs on the Angled Trays into the correct slots in the Hook Panels. **When all tray tabs are positioned correctly, fully tighten the eight M8 x 16 Hex Flange Bolts (item #5) and eight M8 Flanged Nylock Hex Nuts (item #8).** Place Angled Tray Rubber Mats (item #9) on to each angled tray.

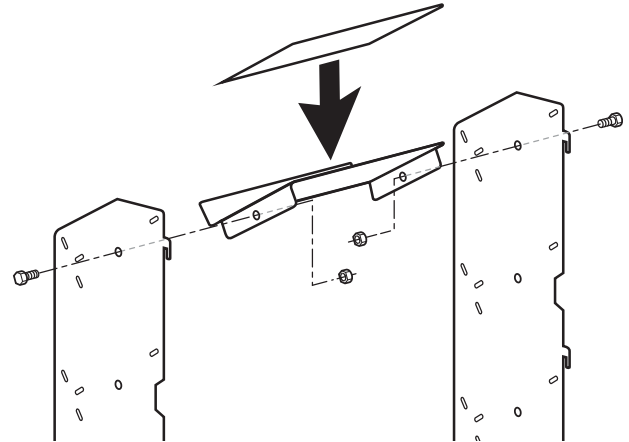


Figure 4-9

- Insert the six hook tabs on the Angled Tray Assembly into the vertical slots on the Side Panel (see Figure 4-10). Be sure to use the Side Panel that does not have the handle. When all six hook tabs are inserted, press the Angled Tray Assembly down to engage the hooks and attach to the Side Panel.

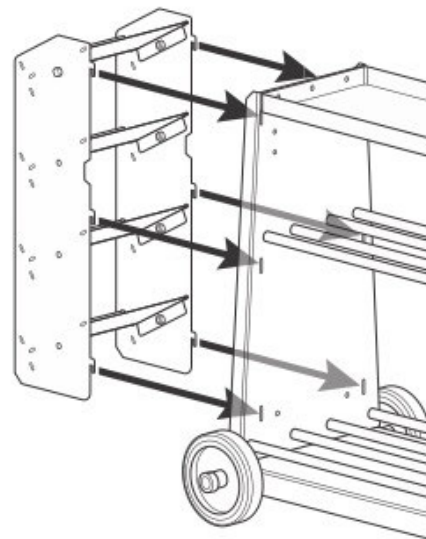


Figure 4-10

- Place a Top Tray Rubber Mat (item #23) into the Top Tray (item #1).

5.2 Model B-CART-MF

Clean all rust-protected surfaces with a mild solvent.

1. Using seventeen M8 x 20 Round-Head Square-Neck Carriage Bolts (item #3) with M8 Flanged Nylock Hex Nuts (item #2), attach the two Shelves (item #18) and Tooling Insert Tray (item #1) to the Side Panels (item #4) as shown in Figure 4-11. NOTE: The two shelves (item #18) can be mounted at your desired height. They can also be installed upside down and used as trays. Make sure the flanged ends of the Side Panels are facing out. **Do not fully tighten nuts at this time.**

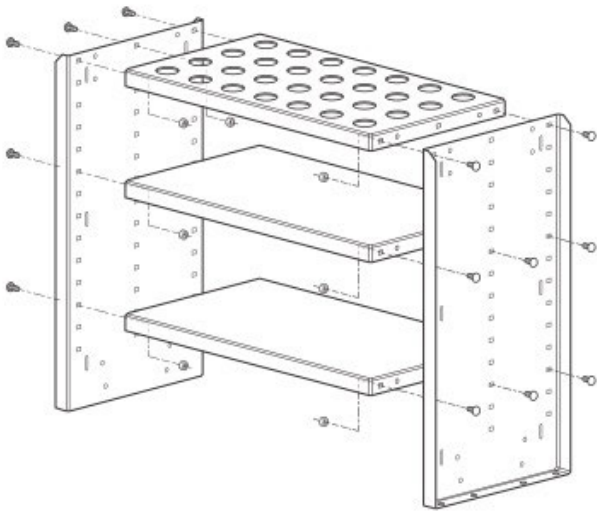


Figure 4-11

2. Using four M8 x 25 Hex Flange Bolts (item #5) with M8 Flanged Nylock Hex Nuts (item #2), attach the Handle (item #6) to the Side Panel (item #4) as shown in Figure 4-12. Note: The top two bolts will pass through the Tooling Insert Tray. **Do not fully tighten nuts at this time.**

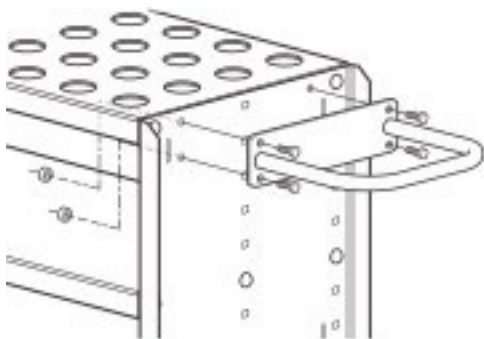


Figure 4-12

3. Insert threaded ends of the Rod (item #9) through hole in each Rod Mount (items #8 & #10) and tighten a Rod Knob (item #7) onto each threaded end. Make sure the Rod Mounts are oriented as shown in Figure 4-13 with the flanged ends pointing out.

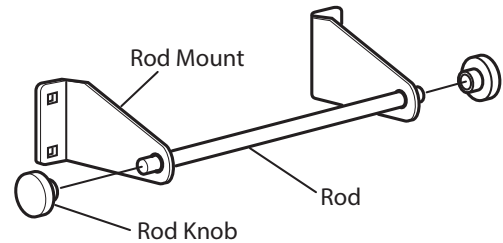


Figure 4-13

4. Using four M8 x 20 Round-Head Square-Neck Carriage Bolts (item #3) with M8 Flanged Nylock Hex Nuts (item #2), and attach the Rod assembly to the Side Panel, just below the Handle, as shown in Figure 4-14. **Only fully tighten these four bolts and nuts at this time.**

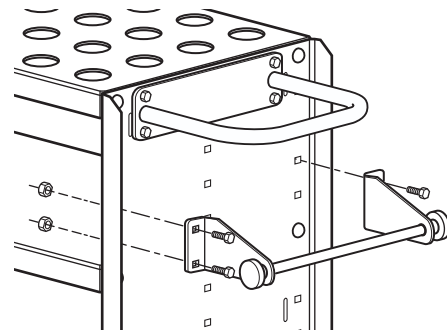


Figure 4-14

- Turn the cart assembly upside down.

CAUTION: Cart is heavy. To avoid injury, use two or more people to turn cart to upside down.

Turn the Base (item #12) upside down and place on the cart assembly as shown in Figure 4-15. Make sure the Axle is over the Side Panel that does not have the handle.

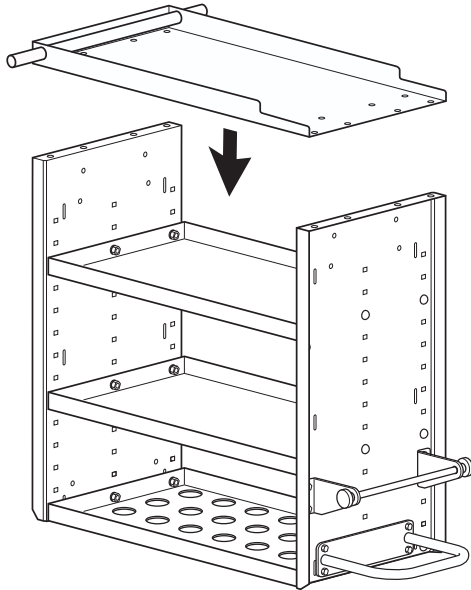


Figure 4-15

- Align the mounting holes on each Side Panel flange with the mounting holes on each end of the Base. Place the Casters (item #13) in the corners of the Base as shown in Figure 4-16. Align the Caster mounting holes with the mounting holes in the Side Panel flange and Base. Attach Casters, Base, and Side Panel using eight M8 x 25 Round-Head Square-Neck Carriage Bolts (item #11) with M8 Flanged Nylock Hex Nuts (item #2), as shown in Figure 4-16. Attach the axle-end of the Base to the Side Panel using four M8 x 20 Round-Head Square-Neck Carriage Bolts (item #3) with M8 Flanged Nylock Hex Nuts (item #2). **Fully tighten all nuts from steps 1 and 2, then fully tighten all nuts from step 6.**

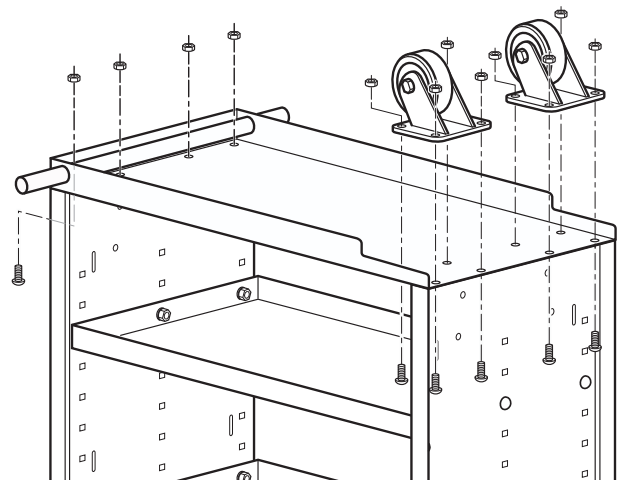


Figure 4-16

- Loosen the set screw (item #17) in the four Limit Rings (item #16) (see Figure 4-17). Slide a Limit Ring over each end of the Axle, followed by a Wheel (item #15) and the remaining Limit Ring. Snug the Limit Rings and Wheels to the Base. **Fully tighten the Limit Ring set screws to the Axle.**

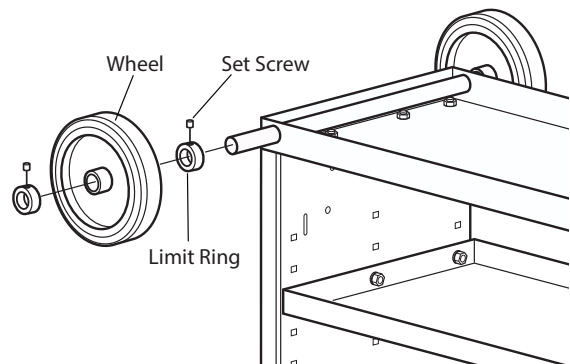


Figure 4-17

- Turn the cart assembly over to the upright position.

CAUTION: Cart is heavy. To avoid injury, use two or more people to return cart to upright position.

- Attach six Angled Tray Pins (item #21) to each of the four Angled Trays (item #20) as shown in Figure 4-18. Align the threaded hole of each pin with the mounting holes on each Angled Tray. Insert a M6 x 12 Hex Flange Bolt (item #22) through the bottom of the Angled Tray and into the Pin. Fully tighten the bolt to secure the Pin in place. When finished, you will have four Angled Trays with six Pins installed on each.

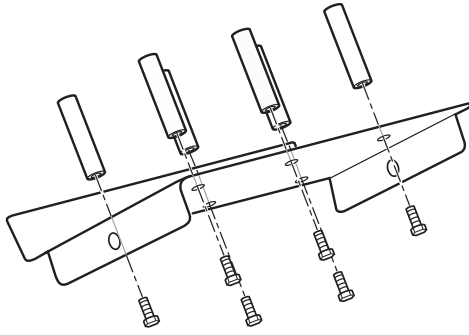


Figure 4-18

- Use eight M8 x 16 Hex Flange Bolts (item #24) with M8 Flanged Nylock Hex Nuts (item #2), and attach the four Angled Trays (item #20) to the two Hook Panels (item #23) as shown in Figure 4-19. Make sure to align and insert the tabs on the Angled Trays into the correct slots in the Hook Panels. **When all tray tabs are positioned correctly, fully tighten the eight M8 x 16 Hex Flange Bolts (item #24) and eight M8 Flanged Nylock Hex Nuts (item #2).**

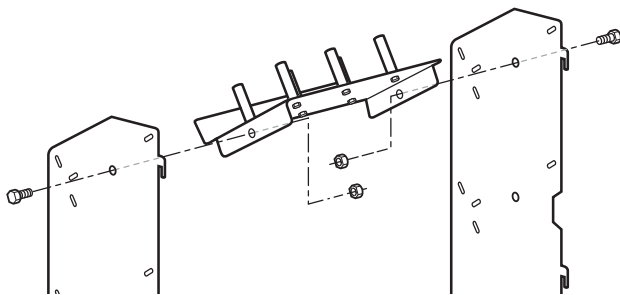


Figure 4-19

- Insert the six hook tabs on the Angled Tray Assembly into the vertical slots on the Side Panel (see Figure 4-20). Be sure to use the Side Panel that does not have the handle. When all six hook tabs are inserted, press the Angled Tray Assembly down to engage the hooks and attach to the Side Panel.

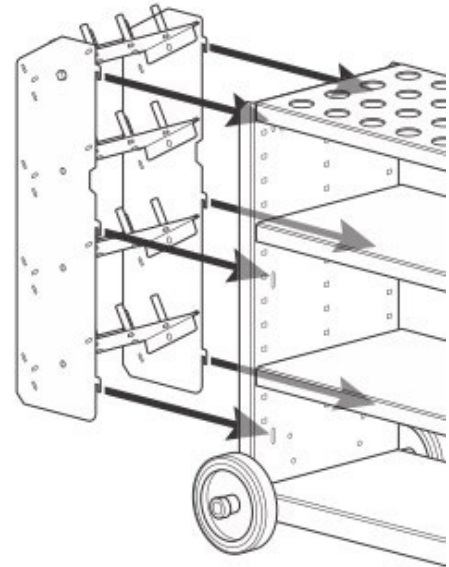


Figure 4-20

- Place desired Tooling Inserts (items #25, 26, & 27) into holes in Tooling Insert Tray (item #1).
- Place a Shelf Rubber Mat (item #19) on the top surface of each Shelf (item #18).

5.3 Model B-CART-CM

Clean all rust-protected surfaces with a mild solvent.

1. Using seventeen M8 x 20 Round-Head Square-Neck Carriage Bolts (item #3) with M8 Flanged Nylock Hex Nuts (item #2), attach the two Shelves (item #18) and Tooling Insert Tray (item #1) to the Side Panels (item #4) as shown in Figure 4-21. NOTE: The two shelves (item #18) can be mounted at your desired height. They can also be installed upside down and used as trays. Make sure the flanged ends of the Side Panels are facing out. **Do not fully tighten nuts at this time.**

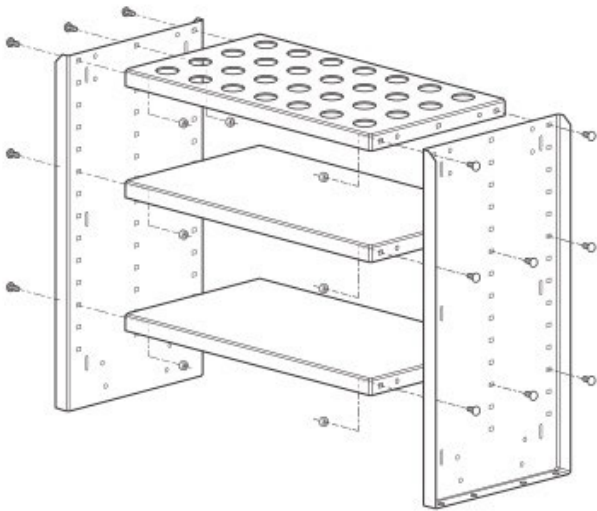


Figure 4-21

2. Using four M8 x 25 Hex Flange Bolts (item #5) with M8 Flanged Nylock Hex Nuts (item #2), attach the Handle (item #6) to the Side Panel (item #4) as shown in Figure 4-22. Note: The top two bolts will pass through the Tooling Insert Tray. **Do not fully tighten nuts at this time.**

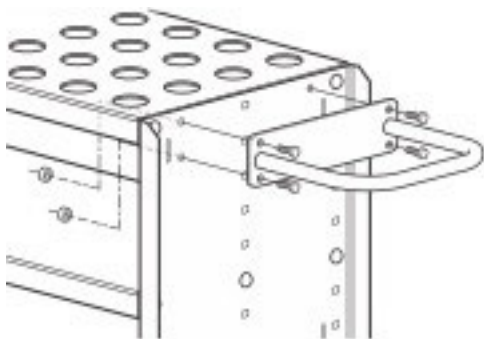


Figure 4-22

3. Insert threaded ends of the Rod (item #9) through hole in each Rod Mount (items #8 & #10) and tighten a Rod Knob (item #7) onto each threaded end. Make sure the Rod Mounts are oriented as shown in Figure 4-23 with the flanged ends pointing out.

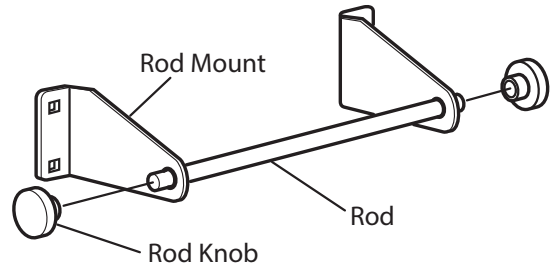


Figure 4-23

4. Using four M8 x 20 Round-Head Square-Neck Carriage Bolts (item #3) with M8 Flanged Nylock Hex Nuts (item #2), and attach the Rod assembly to the Side Panel, just below the Handle, as shown in Figure 4-24. **Only fully tighten these four bolts and nuts at this time.**

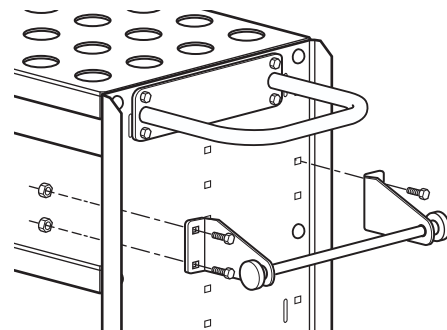


Figure 4-24

5. Turn the cart assembly upside down.

⚠ CAUTION: Cart is heavy. To avoid injury, use two or more people to turn cart to upside down.

Turn the Base (item #12) upside down and place on the cart assembly as shown in Figure 4-25. Make sure the Axle is over the Side Panel that does not have the handle.

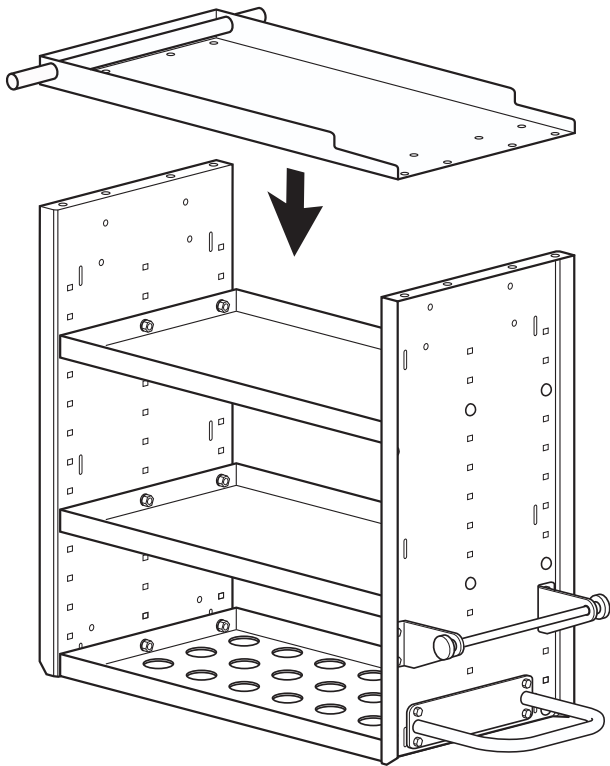


Figure 4-25

- Align the mounting holes on each Side Panel flange with the mounting holes on each end of the Base. Place the Casters (item #13) in the corners of the Base as shown in Figure 4-26. Align the Caster mounting holes with the mounting holes in the Side Panel flange and Base. Attach Casters, Base, and Side Panel using eight M8 x 25 Round-Head Square-Neck Carriage Bolts (item #11) with M8 Flanged Nylock Hex Nuts (item #2), as shown in Figure 4-26. Attach the axle-end of the Base to the Side Panel using four M8 x 20 Round-Head Square-Neck Carriage Bolts (item #3) with M8 Flanged Nylock Hex Nuts (item #2). **Fully tighten all nuts from steps 1 and 2, then fully tighten all nuts from step 6.**

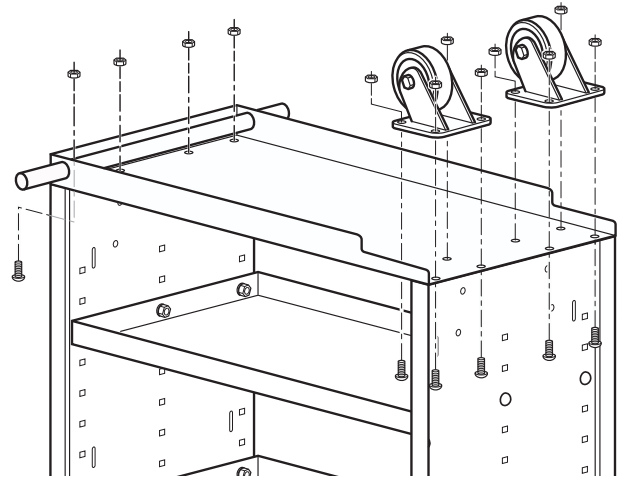


Figure 4-26

- Loosen the set screw (item #17) in the four Limit Rings (item #16) (see Figure 4-27). Slide a Limit Ring over each end of the Axle, followed by a Wheel (item #15) and the remaining Limit Ring. Snug the Limit Rings and Wheels to the Base. **Fully tighten the Limit Ring set screws to the Axle.**

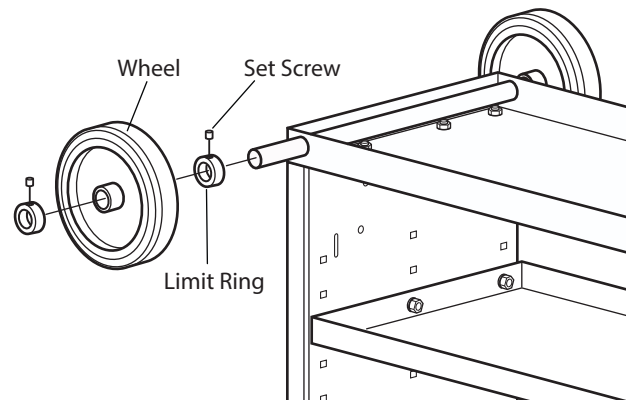


Figure 4-27

- Turn the cart assembly over to the upright position.

⚠CAUTION: Cart is heavy. To avoid injury, use two or more people to return cart to upright position.

- Using eight M8 x 20 Round-Head Square-Neck Carriage Bolts (item #3) with M8 Flanged Nylock Hex Nuts (item #2), attach two Rear Trays (item #21) to Rear Tray Mounting Brackets (item #20) as shown in Figure 4-28. **Do not fully tighten nuts at this time.**

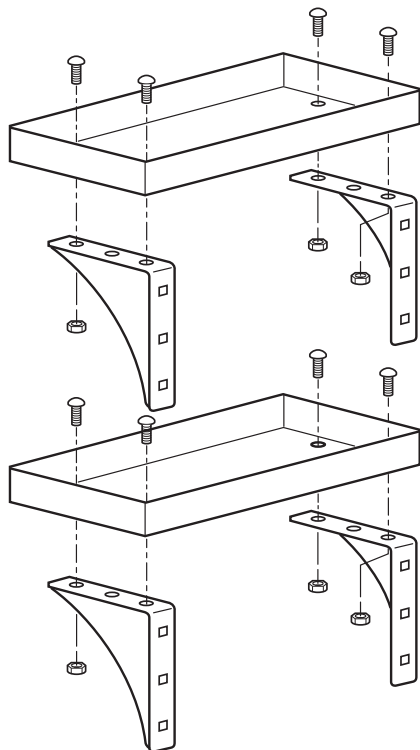


Figure 4-28

- Using eight M8 x 20 Round-Head Square-Neck Carriage Bolts (item #3) with M8 Flanged Nylock Hex Nuts (item #2), attach both Rear Tray Assemblies to the Side Panel that doesn't have the handle (see Figure 4-29). Provide desired space between trays. **Fully tighten all nuts applied in steps 9 & 10.**

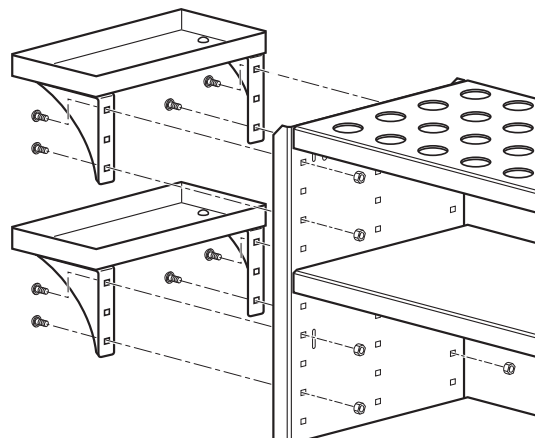


Figure 4-29

- Place Rear Tray Rubber Mats (item #22) into each Rear Tray.
- Place desired Tooling Inserts (items #23, 24, & 25) into holes in Tooling Insert Tray (item #1).
- Place a Shelf Rubber Mat (item #19) on the top surface of each Shelf (item #18).

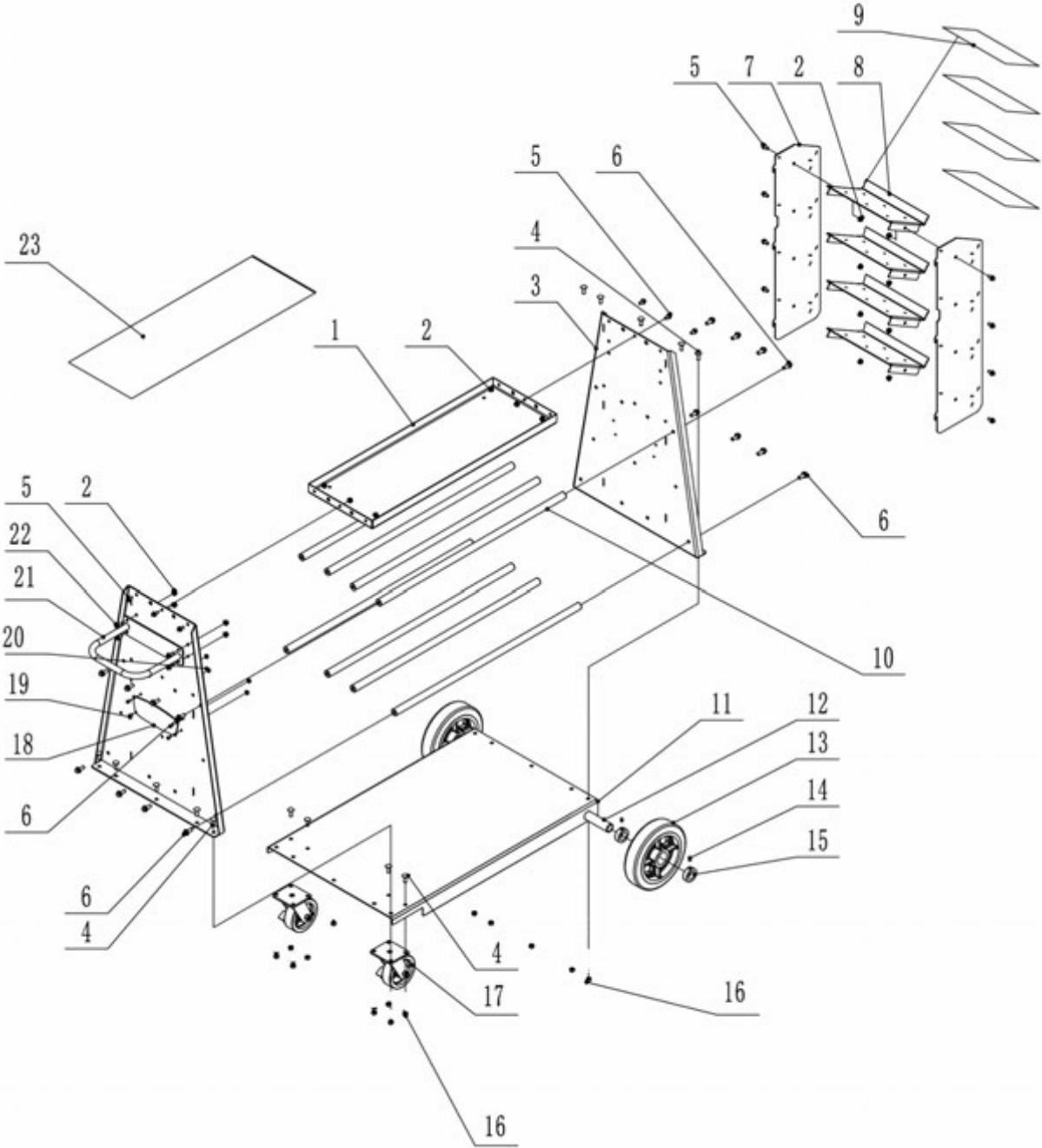
6.0 REPLACEMENT PARTS

Replacement parts are listed on the following pages. To order parts or reach our service department, call 1-800-274-6848 Monday through Friday, 8:00 a.m. to 5:00 p.m. CST. Having the Model Number and Serial Number of your machine available when you call will allow us to serve you quickly and accurately.

Non-proprietary parts, such as fasteners, can be found at local hardware stores, or may be ordered from Baileigh Industrial.

Some parts are shown for reference only and may not be available individually.

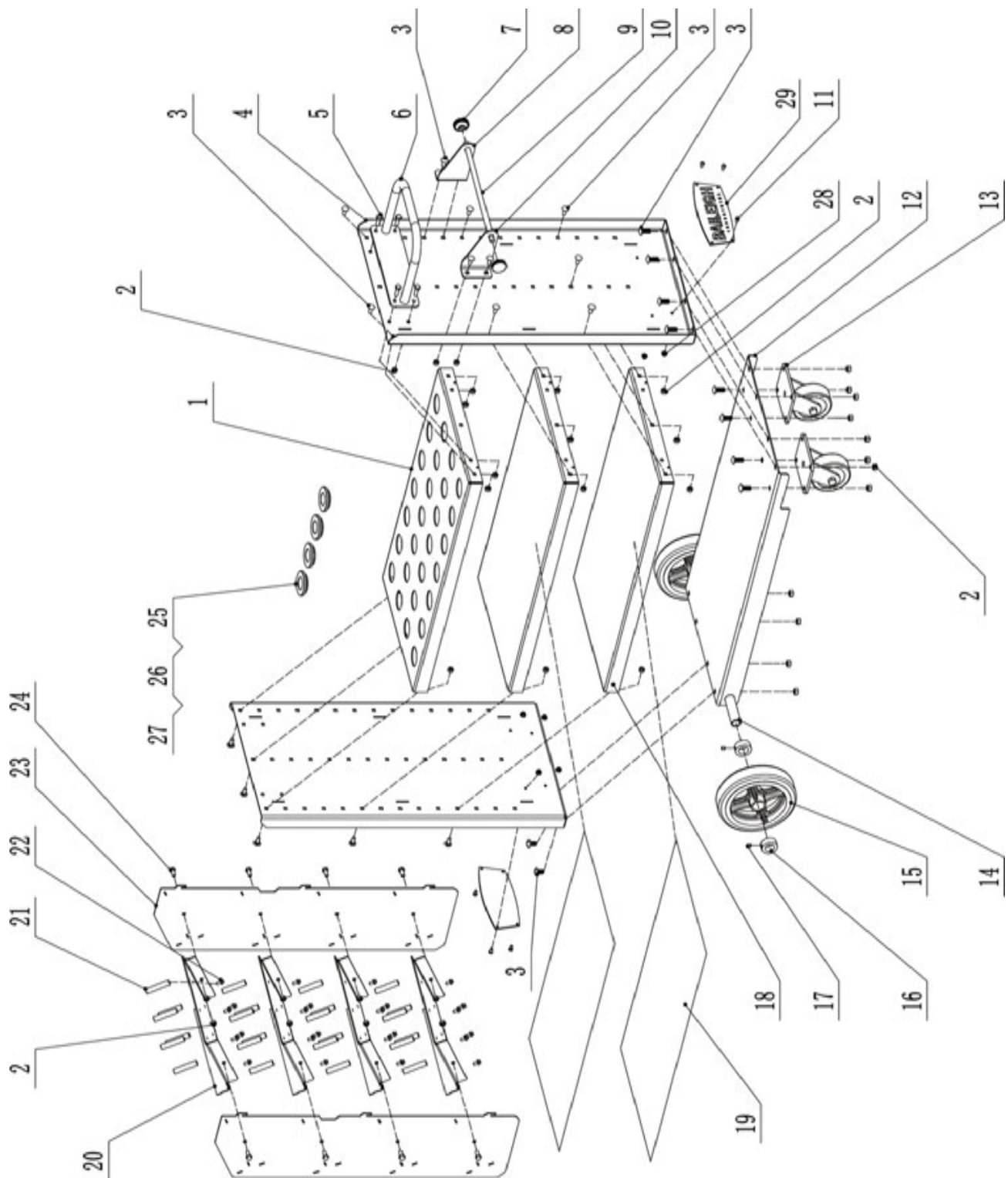
6.1.1 B-CART-TB – Exploded View



6.1.2 B-CART-TB – Parts List

Item No.	Part No.	Description	Qty
1	BA1-657.....	Top Tray.....	1
2	TS-1541031.....	Flanged Nylock Hex Nut, M8	18
3	BA1-658.....	Side Panel.....	2
4	BA1-659.....	Round-Head Square-Neck Carriage Bolt, M10 x 25.....	14
5	BA1-660.....	Hex flange Bolt, M8 x 16.....	14
6	BA1-661.....	Hex flange Bolt, M10 x 25.....	16
7	BA1-662.....	Hook Plate	2
8	BA1-663.....	Angled Tray.....	4
9	BA1-664.....	Angled Tray Rubber Mat.....	4
10	BA1-665.....	Die Rod	8
11	BA1-666.....	Base.....	1
12	BA1-667.....	Axle	1
13	BA1-668.....	Wheel.....	2
14	TS-1490011.....	Hex Socket Set Screw, M8 x 8	4
15	BA1-669.....	Limit Ring	4
16	TS-2342101.....	Nylock Hex Nut, M10	14
17	BA1-670.....	Caster	2
18	BA9-PP1912.....	Baileigh Logo Plate	1
19	TS-1482031.....	Button Socket-Head Cap Screw, M6 x 16	4
20	TS-2311061.....	Hex Nut, M6	4
21	BA1-671.....	Handle.....	1
22	BA1-672.....	Hex Flange Bolt, M8 x 20.....	4
23	BA1-673.....	Top Tray Rubber Mat.....	1
	BA1-674.....	Baileigh ID Label (not shown).....	1
	BA1-675.....	B-CART-TB Capacity Decal (not shown).....	1

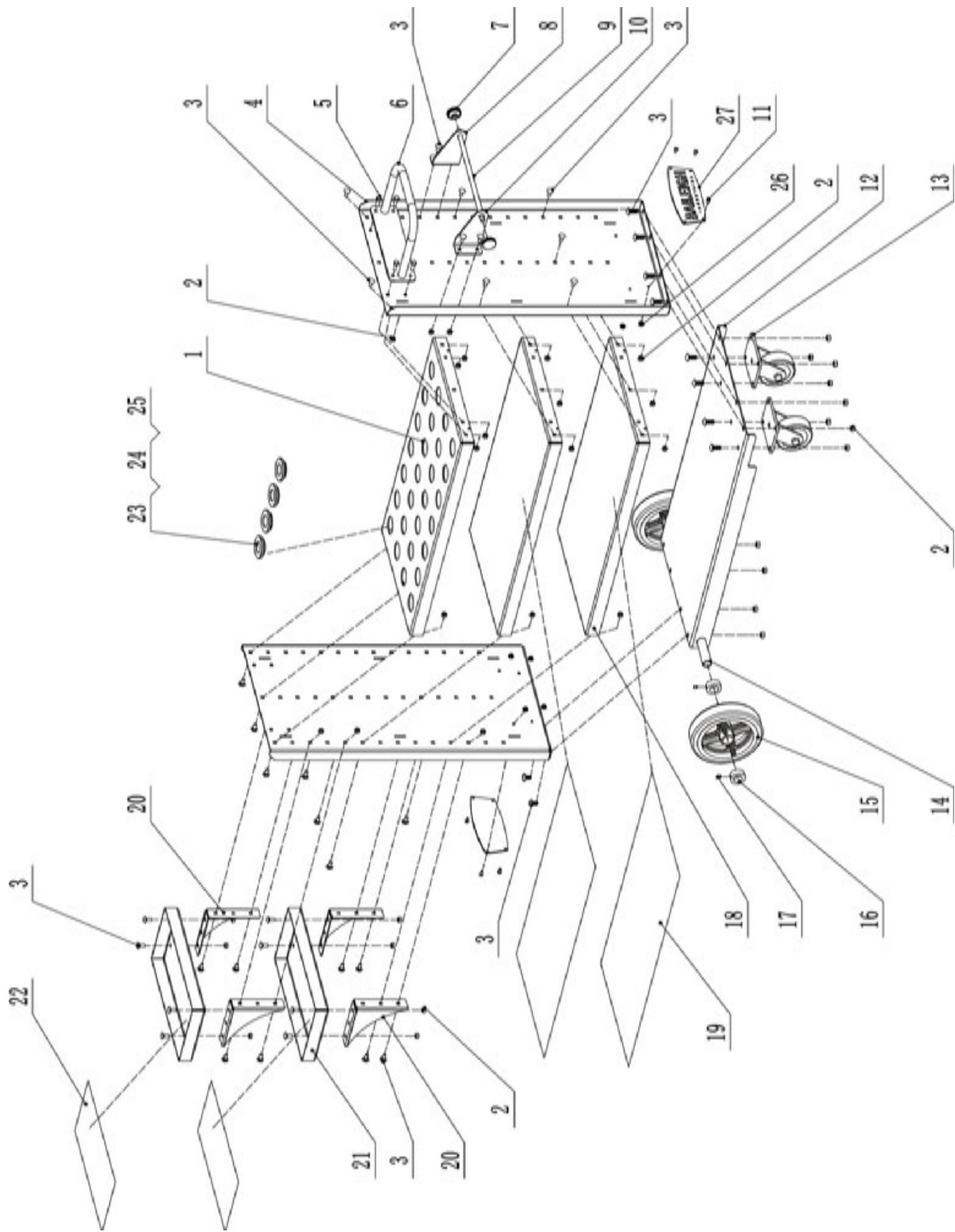
6.2.1 B-CART-MF – Exploded View



6.2.2 B-CART-MF – Parts List

Item No.	Part No.	Description	Qty
1	BA1-685.....	Tooling Insert Tray	1
2	TS-1541031.....	Flanged Nylock Hex Nut, M8	45
3	BA1-676.....	Round-Head Square-Neck Carriage Bolt, M8 x 20	33
4	BA1-686.....	Side Panel.....	2
5	TS-1490041.....	Hex Bolt, M8 x 25.....	4
6	BA1-671.....	Handle.....	1
7	BA1-687.....	Rod Knob	2
8	BA1-688.....	Rod Mount-Right.....	1
9	BA1-689.....	Rod	1
10	BA1-690.....	Rod Mount-Left	1
11	TS-1482031.....	Hex Bolt, M6 x 16.....	8
12	BA1-691.....	Base.....	1
13	BA1-692.....	Caster	2
14	BA1-693.....	Axle	1
15	BA1-668.....	Wheel.....	2
16	BA1-669.....	Limit Ring	4
17	TS-1524011.....	Hex Socket Set Screw, M8 x 8	4
18	BA1-694.....	Shelf.....	2
19	BA1-695.....	Shelf Rubber Mat	2
20	BA1-663.....	Angled Tray.....	4
21	BA1-704.....	Angled Tray Pin	24
22	BA1-705.....	Hex Flange Bolt, M6 x 12.....	24
23	BA1-662.....	Hook Plate	2
24	BA1-660.....	Metric Hex Flange Screw, M8 x 16	8
25	BA1-699.....	#30/5C Tooling Insert.....	28
26	BA1-700.....	#40 Tooling Insert	28
27	BA1-701.....	R8 Tooling Insert.....	28
28	TS-2311061.....	Hex Nut, M6	8
29	BA9-PP1912.....	Baileigh Logo Plate	2
	BA1-706.....	Baileigh ID Label (not shown)	1
	BA1-707.....	B-CART-MF Capacity Decal (not shown)	1

6.3.1 B-CART-CM – Exploded View



6.3.2 B-CART-CM – Parts List

Item No.	Part No.	Description	Qty
1	BA1-685.....	Tooling Insert Tray	1
2	TS-1541031.....	Flanged Nylock Hex Nut, M8	51
3	BA1-676.....	Round-Head Square-Neck Carriage Bolt, M8 x 20	47
4	BA1-686.....	Side Panel.....	2
5	TS-1490041.....	Hex Bolt, M8 x 25.....	4
6	BA1-671.....	Handle.....	1
7	BA1-687.....	Rod Knob	2
8	BA1-688.....	Rod Mount-Right.....	1
9	BA1-689.....	Rod	1
10	BA1-690.....	Rod Mount-Left	1
11	TS-1482031.....	Hex Bolt, M6 x 16.....	8
12	BA1-691.....	Base.....	1
13	BA1-692.....	Caster	2
14	BA1-693.....	Axle	1
15	BA1-668.....	Wheel.....	2
16	BA1-669.....	Limit Ring	4
17	TS-1524011.....	Hex Socket Set Screw, M8 x 8	4
18	BA1-694.....	Shelf.....	2
19	BA1-695.....	Shelf Rubber Mat	2
20	BA1-696.....	Rear Tray Mounting Bracket	4
21	BA1-697.....	Rear Tray	2
22	BA1-698.....	Rear Tray Rubber Mat	2
23	BA1-699.....	#30/5C Tooling Insert.....	28
24	BA1-700.....	#40 Tooling Insert	28
25	BA1-701.....	R8 Tooling Insert.....	28
26	TS-2311061.....	Hex Nut, M6	8
27	BA9-PP1912.....	Baileigh Logo Plate	2
	BA1-702.....	Baileigh ID Label (not shown)	1
	BA1-703.....	B-CART-CM Capacity Decal (not shown).....	1

7.0 WARRANTY

Thank you for your purchase from Baileigh Industrial. We hope you find it productive and useful for a long time to come.

Inspection & Acceptance. Buyer shall inspect all Goods within ten (10) days after receipt thereof. Buyer's payment shall constitute final acceptance of the Goods and shall act as a waiver of the Buyer's rights to inspect or reject the goods unless otherwise agreed. If Buyer rejects any merchandise, Buyer must first obtain a Returned Goods Authorization ("RGA") number before returning any goods to Seller. Goods returned without an RGA will be refused. Seller will not be responsible for any freight costs, damages to goods, or any other costs or liabilities pertaining to goods returned without an RGA. Seller shall have the right to substitute a conforming tender. Buyer will be responsible for all freight costs to and from Buyer and repackaging costs, if any, if Buyer refuses to accept shipment. If Goods are returned in unsalable condition, Buyer shall be responsible for full value of the Goods. Buyer may not return any special-order Goods. Any Goods returned hereunder shall be subject to a restocking fee equal to 30% of the invoice price.

Specifications. Seller may, at its option, make changes in the designs, **specifications**, or components of the Goods to improve the safety of such Goods, or if in Seller's judgment, such changes will be beneficial to their operation or use. Buyer may not make any changes in the specifications for the Goods unless Seller approves of such changes in writing, in which event Seller may impose additional charges to implement such changes.

Limited Warranty. Seller warrants to the original end-user that the Goods manufactured or provided by Seller under this Agreement shall be free of defects in material or workmanship for a period of twelve (12) months from the date of purchase, provided that the Goods are installed, used, and maintained in accordance with any instruction manual or technical guidelines provided by the Seller or supplied with the Goods, if applicable. The original end-user must give written notice to Seller of any suspected defect in the Goods prior to the expiration of the warranty period. The original end-user must also obtain an RGA from Seller prior to returning any Goods to Seller for warranty service under this paragraph. Seller will not accept any responsibility for Goods returned without an RGA. The original end-user shall be responsible for all costs and expenses associated with returning the Goods to Seller for warranty service. In the event of a defect, Seller, at its sole option, shall repair or replace the defective Goods or refund to the original end-user the purchase price for such defective Goods. Goods are not eligible for replacement or return after a period of 10 days from date of receipt. The foregoing warranty is Seller's sole obligation, and the original end-user's exclusive remedy, with regard to any defective Goods. This limited warranty does not apply to: (a) die sets, tooling, and saw blades; (b) periodic or routine maintenance and setup, (c) repair or replacement of the Goods due to normal wear and tear, (d) defects or damage to the Goods resulting from misuse, abuse, neglect, or accidents, (f) defects or damage to the Goods resulting from improper or unauthorized alterations, modifications, or changes; and (f) any Goods that has not been installed and/or maintained in accordance with the instruction manual or technical guidelines provided by Seller.

EXCLUSION OF OTHER WARRANTIES. THE FOREGOING LIMITED WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED. ANY AND ALL OTHER EXPRESS, STATUTORY, OR IMPLIED WARRANTIES, INCLUDING BUT NOT LIMITED TO, ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE ARE EXPRESSLY DISCLAIMED. NO WARRANTY IS MADE WHICH EXTENDS BEYOND THAT WHICH IS EXPRESSLY CONTAINED HEREIN.

Limitation of Liability. IN NO EVENT SHALL SELLER BE LIABLE TO BUYER OR ANY OTHER PARTY FOR ANY INCIDENTAL, CONSEQUENTIAL OR SPECIAL DAMAGES (INCLUDING, WITHOUT LIMITATION, LOST PROFITS OR DOWN TIME) ARISING FROM OR IN MANNER CONNECTED WITH THE GOODS, ANY BREACH BY SELLER OR ITS AGENTS OF THIS AGREEMENT, OR ANY OTHER CAUSE WHATSOEVER, WHETHER BASED ON CONTRACT, TORT OR ANY OTHER THEORY OF LIABILITY. BUYER'S REMEDY WITH RESPECT TO ANY CLAIM ARISING UNDER THIS AGREEMENT IS STRICTLY LIMITED TO NO MORE THAN THE AMOUNT PAID BY THE BUYER FOR THE GOODS.

Force Majeure. Seller shall not be responsible for any delay in the delivery of, or failure to deliver, Goods due to causes beyond Seller's reasonable control including, without limitation, acts of God, acts of war or terrorism, enemy actions, hostilities, strikes, labor difficulties, embargoes, non-delivery or late delivery of materials, parts and equipment or transportation delays not caused by the fault of Seller, delays caused by civil authorities, governmental regulations or orders, fire, lightening, natural disasters or any other cause beyond Seller's reasonable control. In the event of any such delay, performance will be postponed by such length of time as may be reasonably necessary to compensate for the delay.

Installation. If Buyer purchases any Goods that require installation, Buyer shall, at its expense, make all arrangements and connections necessary to install and operate the Goods. Buyer shall install the Goods in accordance with any Seller instructions and shall indemnify Seller against any and all damages, demands, suits, causes of action, claims and expenses (including actual attorneys' fees and costs) arising directly or indirectly out of Buyer's failure to properly install the Goods.

Work By Others; Safety Devices. Unless agreed to in writing by Seller, Seller has no responsibility for labor or work performed by Buyer or others, of any nature, relating to design, manufacture, fabrication, use, installation, or provision of Goods. Buyer is solely responsible for furnishing and requiring its employees and customers to use all safety devices, guards and safe operating procedures required by law and/or as set forth in manuals and instruction sheets furnished by Seller. Buyer is responsible for consulting all operator manuals, ANSI or comparable safety standards, OSHA regulations and other sources of safety standards and regulations applicable to the use and operation of the Goods.

Remedies. Each of the rights and remedies of Seller under this Agreement is cumulative and in addition to any other or further remedies provided under this Agreement or at law or equity.

Attorney's Fees. In the event legal action is necessary to recover monies due from Buyer or to enforce any provision of this Agreement, Buyer shall be liable to Seller for all costs and expenses associated therewith, including Seller's actual attorney fees and costs.

Governing Law/Venue. This Agreement shall be construed and governed under the laws of the State of Wisconsin, without application of conflict of law principles. Each party agrees that all actions or proceedings arising out of or in connection with this Agreement shall be commenced, tried, and litigated only in the state courts sitting in Manitowoc County, Wisconsin or the U.S. Federal Court for the Eastern District of Wisconsin. Each party waives any right it may have to assert the doctrine of "forum non conveniens" or to object to venue to the extent that any proceeding is brought in accordance with this section. Each party consents to and waives any objection to the exercise of personal jurisdiction over it by courts described in this section. Each party waives to the fullest extent permitted by applicable law the right to a trial by jury.

Summary of Return Policy:

- 10 Day acceptance period from date of delivery. Damage claims and order discrepancies will not be accepted after this time.
- You must obtain a Baileigh Industrial issued RGA number PRIOR to returning any materials.
- Returned materials must be received at Baileigh Industrial in new condition and in original packaging.
- Altered items are not eligible for return.
- Buyer is responsible for all shipping charges.
- A 30% re-stocking fee applies to all returns.

Baileigh Industrial Holdings LLC makes every effort to ensure that our posted specifications, images, pricing, and product availability are as correct and timely as possible. We apologize for any discrepancies that may occur. Baileigh Industrial Holdings LLC reserves the right to make any and all changes deemed necessary in the course of business including but not limited to pricing, product specifications, quantities, and product availability.

For Customer Service & Technical Support:

Please contact one of our knowledgeable Sales and Service team members at:
(920) 684-4990 or e-mail us at Baileigh-Service@jpwindustries.com

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